

Acme Sanitary Ware Co. Ltd.

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American Standard

PROJECT	REF	REV	ITEM CODE	
LOCATION	DATE		PAGE	

SANITARY WARE SPECIFICATION SHEET

Item Descriptions	American Standard (Thailand) "New Codie"	Illustration/ Drawing
nem Bescriptions	Vitreous china wall hung washbasin; tested	mustration/ Drawing
	on BS 1188:1974 & BS 3402:1969; test	
	report J 27665 & QC-2112-004	1
		1
Dimensions	W495 x L430 x H190 mm	ARMESIA IITARECTIARE
Model	TF0947 (Basin only)	
	(76
Material/Colour	Vitreous China / White	
iviateriai/ coloai	Vitreous China / Winte	W.
Manufacturer	American Standard (Thailand)	
Manufacturei	American Standard (Thanand)	
Carres	A ama Canitam Wara Ca I td	
Source	Acme Sanitary Ware Co. Ltd	
	Mr. Eric Wong/ Mr. Don Yuen	_50_
		(11)
Contact Tel/Fax	(852) 2388-7171 / (852) 2710-8012	
E-mail	acme@acmesanitary.com.hk	190
Website	www.acmesanitary.com.hk	A STATE OF THE STA
		480
		60
		Ø64 flat min Ø35
		135
		084
		412 495
		10 TO
		11 61 269 40
		8 41
		23.5 4 %
		Warney 19

Note: Equivalent to CP-1530 / WP-1530 / CCAS1530-1010410C0

^{*} All information of the above is for the reference only. No prior notice is made if any changes.







Test		
Title:	: Testing of Wash Basin	
Method:	BS 1188: 1974	
Report No. :	J 27665	
Completion:	02 Mar., 2022	
Applicant Name :	(Information provided by client)	
Address :		
Sample	(Information provided by client)	
Description :	New Codie-R Low Weight 430mm W/H Lava WT	
Brand :	AMERICAN STANDARD	
Model:	0947-WT-0 & 0947-WT	
Body Marking :	American Standard	
Manufacturer :	LIXIL (Thailand) Public Company Limited	

Approved Signatory

Signature: 7

Origin: Thailand

Name (title): Chung Siu Yu, Alan (Engineer)

Date: 17 Mar., 2022

Nutek Systems is a testing agency, accepted by the Water Supplies Department, for testing water supply fittings.



REPORT NO.: J 27665

Test	Remark
1 Dimensions of Wash Basin	As measured

Results (apply only to samples tested)

1 Dimensions of Wash Basin

BS 1188: 1974 Cl. 3.4, 3.7, 4 Table 1 & 2

	Variable	Unit	Measured
Length		mm	503
Width			433
Total surface area of overflow opening		mm2	415
Depth from outlet	top edge of rim to inside base of bowl at centre of		151
Distance of	centre of outlet from extreme back	1 [195
Diameter o	f tap hole	mm	34
Waste	Diameter of recess for waste flange		78
	Depth of recess		11
	Diameter of waste hole	1	45



REPORT NO.: J 27665



Figure 2 - Body marking





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General Note(s)

Definitions:

C - conformance

N - no requirement

NC - non-conformance

R - remainder

Organizations:

WSD - Water Supplies Department (of Hong Kong)

WHO - World Health Organization

- End of report -

Public Company Limited

Quantroi and Reliability Laboratory Department

Vitreous China Test Report

Test Title:

Testing of Lavatory

Standard Ref:

BS 3402:1969

Report No:

QC-2112-004

Test Date:

9th December 2021

Model No:

0947-WT-0

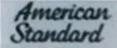
Description:

New Codie - R 430 mm lavatory

Brand:

American Standard

Brand Marking:



Manufacture:

Lixil (Thailand) Public Company Limited

Country origin:

Thailand

Summary Report

No.	Items	Remark	
1	Appearance(Visual Inspection)	Coformance	
2	Water Absorption	Coformance	
3	Crazing	Coformance	
4	Chemical Resistance	Coformance	
5	Resistance to staining and burning	Coformance	
rall Results		Coformance	

Approved By

MR. Narongchai Thokaew

LIXIL (Thalland) Public Company Limited

Leader Quality Control Plant Rangsit, Fixture

Public Company Limited

Quanty Control and Reliability Laboratory Department

Results (Apply only to samples test)

Report No

QC-2112-004

1.Visual Inspection

BS 3402: 1969 CL.5.1,5.4 & Table 2

Location	Blemish or defect	CI 5.3 & table 3 Requirement Presence of defect	Remark
	Wavy finish	None on all visible surfaces	Coformance
General	Warpage	Warpage of slab out of horizontal plane not to exceed 6mm on all sizes(warpage of backs of wash basins which are attached to the wall not to exceed 3mm)	Coformance
	Discoloration	None on all visible surfaces	Coformance
Service space,top of	Spots, blisters and pinholes	A total of not over two ;no grouping;for coloured appliances,no blisters are permitted and pinhole limited to one	Coformance
slab,inside of bowl,front of fascia	Bubbles and specks	A total of not over four;no grouping	Coformance
	Polishing marks	One only;none permitted for coloured fixtures	Coformance
Face of internal back and sides	Spots,blisters and pinholes	Once only on back or on either side;a total of not over three	Coformance
	Bubbles and specks	A total of not over four;no grouping	Coformance

3.Water Absorption

BS 3402:1969 Cl.6

Wa	ater absorption(%) Requirement	Sample	Required	Remark
1	Greatest individual value(0.75Max)	0.046	≤ 0.75	Coformance
2	Arithmetic mean(0.50Max)	0.035	≤ 0.5	Coformance

4. Crazing

BS 3402:1969 Cl.7

Method	Sample	Reuired	Remark
Saturated steam pressure 0.33~0.35(MN/M²)	0.35	0.35	Coformance
Duration 10(hr)	10	10	Coformance
No Crazing	Nil	Nil	Coformance



5. Chemical Resistance

BS 3402:1969 Cl.8

Chemical	Strength of solution(%)	Time(hr)	Temperature(°C)	Sample	Required	Remark
Acetic acid	10	16	100	Nil		Coformance
Citric acid	10	16	100	Nil]	Coformance
Detergent	See note 1	48	60	Nil		Coformance
Hydrochloric acid	See note 2	48	20	Nil	Nil	Coformance
Sodium hydroxide	5	0.5	60	Nil	Nil	Coformance
Sodium stearate	0.15	48	60	Nil	1	Coformance
Sulphuric acid	3	16	100	Nil		Coformance

Note:

- 1. This consists of an aqueous solution containing 0.04%(wt/vol)of a condensation product of nonylphenol with 8~10 molecules of ethylene oxide. A suitable solution which contains 0.15%(wt/vol)of the product is obtainable commercially under the trade name"Lissapol N".
- 2. This solution consists of equal volumes of water and of hydrochloric acid of specific gravity 1.18

6.Resistance to staining and burning

BS 3402:1969 Cl.9

C	nemicals	Staining and burning		Remark
Chemicals		Sample	Required	
	Methylene blue	Nil	Nil	Coformance
	Sodium hypochlorite	Nil		Coformance
Chemical treatment	Hydrogen peroxide	Nil		Coformance
	Amyl acetate	Nil		Coformance
	lodine in ethanol	Nil		Coformance
Cigarette treatment		Nil		Coformance

Fixure



Note: not include faucet, drain and trap

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